

### ISOLATED DC-DC CONVERTER CRT60W12 SERIES APPLICATION NOTE



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#### 1. Introduction

The CRT60W12 series of DC-DC converters offers 60 watts of output power at single output voltages of 24VDC with enclosed chassis mount or Din rail. It has a ultrawide (12:1) input voltage range of 14.4 to 160VDC (72VDC nominal) and 3000VAC isolation.

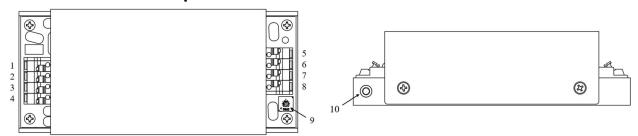
It complies with EN 55032/35, EN 50155, EN 45545-2. High efficiency up to 90.5%, allowing operating ambient temperature range of -40°C to 90°C. There is a very low power consumption (10mA) at no load, which is an ideal solution for energy critical systems. Moreover, LED indicator shows whether the power is on or not.

The standard control functions include remote **on/off** (positive or negative) and +20% to -15% adjustable output voltage.

It is fully protected against input UVLO (under voltage lock out), output over-current, output over-voltage, over-temperature, input reverse polarity, and continuous short circuit conditions.

CRT60W12 series is designed primarily for common railway applications of 24V, 36V, 48V, 72V, 96V, 110V nominal voltage and is also suitable for distributed power architectures, telecommunications, battery operated equipment and industrial applications.

#### 2. Pin Function Description



No	Label	Function	Description	Reference
1	+Vin	+V Input	Positive Supply Input	Section 7.1/7.2
2	-Vin	-V Input	Negative Supply Input	Section 7.1/7.2
3	Remote	Remote	External Remote On/Off Control	Section 6.5
4	FG	Function Ground	Grounding	N/A
5	+Vo	+V Output	Positive Power Output	Section 7.3/7.4
6	+Vo	+V Output	Positive Power Output	Section 7.3/7.4
7	-Vo	-V Output	Negative Power Output	Section 7.3/7.4
8	-Vo	-V Output	Negative Power Output	Section 7.3/7.4
9	VR	Output Voltage Adj.	Adjusted Output Voltage	N/A
10	PG	Protective Ground	Grounding	N/A

#### 3. Terminal Block

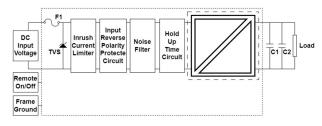
Input and Output Terminal Block

Terminal Type	DINKLE 0137-1104	
Suitable Electric Wire (AWG)	16-26	
Current Rating (max.)	10A	



#### 4. Connection for Standard Use

The connection for standard use is shown below. External output capacitors (C1, C2) are recommended to reduce output ripple and noise, 10uF aluminum capacitor and 1uF ceramic capacitor for all models.



Symbol	Component	Reference	
F1, TVS	Input fuse, TVS	Section 10.1	
Inrush Current Limiter	Internal input inrush current limiter	Section 7.2	
Input Reverse Polarity Protect Circuit	Internal input reverse polarity protect circuit	Section 7.4	
Noise Filter	Internal input noise filter	Section 10.2	
Hold Up Circuit	Internal input hold up circuit	Section 7.1	
C1, C2	External capacitor on the output side	Section 7.3	
Remote On/Off	External remote on/off control	Section 6.5	

### 5. Test Set-Up

The basic test set-up to measure parameters such as efficiency and load regulation is shown below. When testing the modules under any transient conditions please ensure that the transient response of the source is sufficient to power the equipment under test. We can calculate:

- Efficiency
- · Load regulation and line regulation

The value of efficiency is defined as:

$$\eta = \frac{V_o \times I_o}{V_{in} \times I_{in}} \times 100\%$$

Where:

V<sub>o</sub> is output voltage, I<sub>o</sub> is output current, V<sub>in</sub> is input voltage, I<sub>in</sub> is input current The value of load regulation is defined as:

$$Load\ reg. = \frac{V_{FL} - V_{NL}}{V_{NI}} \times 100\%$$

Where:

 $V_{FL}$  is the output voltage at full load  $V_{NL}$  is the output voltage at no load

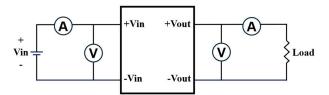
The value of line regulation is defined as:

$$Line\ reg. = \frac{V_{HL} - V_{LL}}{V_{LL}} \times 100\%$$

Where:

 $V_{\text{HL}}$  is the output voltage of maximum input voltage at full load

 $V_{\text{LL}}$  is the output voltage of minimum input voltage at full load

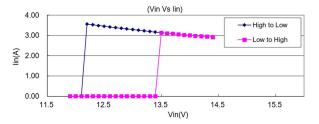


**CRT60W12 Series Test Setup** 

#### 6. Features and Functions

#### 6.1 UVLO (Under Voltage Lock Out)

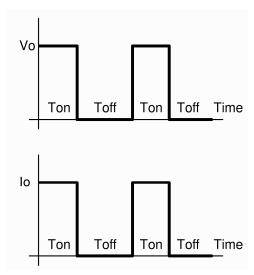
Input under voltage lockout is standard on the CRT60W12 series unit. The unit will shut down when the input voltage drops below a threshold, and the unit will operate when the input voltage goes above the upper threshold.





#### 6.2 Over Current/Short Circuit Protection

All models have internal over current and continuous short circuit protection. The unit operates normally once the fault condition is removed. At the point of current limit inception, the converter will go into hiccup mode protection.

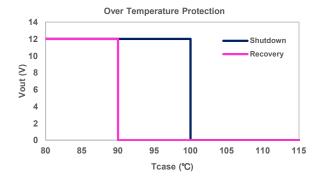


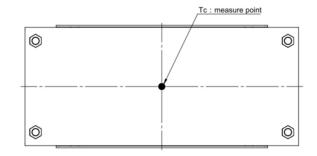
#### 6.3 Output Over Voltage Protection

The output over voltage protection consists of circuitry that internally limits the output voltage. Typically, this limit is set at 135% of the output voltage, except for the 48V output, which is limited to 125%.

#### 6.4 Over Temperature Protection

These modules have an over temperature protection circuit to safeguard against thermal damage. Shutdown occurs with the maximum case reference temperature is exceeded. The module will restart when the case temperature falls below over temperature recovery threshold. Please measure case temperature of the center part of aluminum base plate.





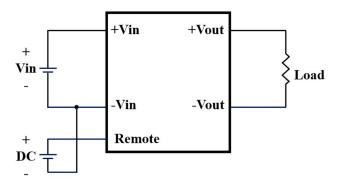
#### 6.5 Remote On/Off

The CRT60W12 series allows the user to switch the module on and off electronically with the remote **on/off** feature. All models are available in "positive logic" and "negative logic" (optional) versions.

In the positive logic version, the converter turns on when the remote **on/off** pin is high (>3.5Vdc to 160Vdc). Setting the pin low (0 to <1.2Vdc or open circuit) will turn the converter off. Note that, by default, the converter is off

For models with a part number suffix "N," the remote **on/off** operates in "negative logic." In this case, the unit turns off when the remote **on/off** pin is high (>3.5Vdc to 160Vdc) and turns on when the pin is low (0 to <1.2Vdc or open circuit). The signal level of the remote **on/off** input is referenced to ground. If the remote **on/off** pin is not used, leave it open, and the converter will remain on.

Logic State (Pin 3)	Negative Logic	Positive Logic
Logic Low	Module on	Module off
Logic High	Module off	Module on
Open Circuit	Module on	Module off



CRT60W12 Series Remote Setup



#### 6.6 Output Voltage Adjustment

The output voltage can be fine-tuned using a variable resistor. The adjustment range for the output voltage is +20% to -15% of nominal output.

Please note that when adjusting the output voltage, the output current must be adjusted accordingly to ensure that the output power remains below 60W.

#### 6.7 Reverse Polarity Protection Circuit

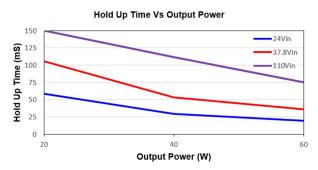
CRT60W12 series has a built-in input reverse polarity detection circuit. When the input is reversed, the unit will turn off for protection, recover when the polarity is corrected.

#### 7. Input/Output Considerations

#### 7.1 Hold Up Time

Hold up time is defined as the duration of time that the DC/DC converter output will remain active following a loss of input power.

CRT60W12 series with Hold up Bus Capacitor, Input voltage and output power will determine the output hold up time, refer to following figures.

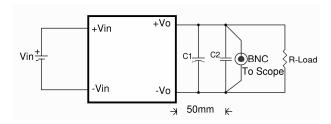


Output Power(W)	24Vin	37.8Vin	110Vin
20	58.8 ms	106 ms	150 ms
40	29.2 ms	53 ms	112 ms
60	19.6 ms	36 ms	75 ms

#### 7.2 Inrush Current Limiter

These modules have inrush current limiter inside, it could reduce the inrush current from the input line to the internal capacitor when the power on.

#### 7.3 Output Ripple and Noise



Note:

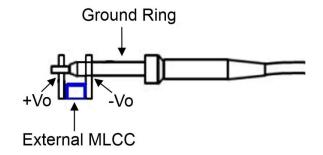
C1: 10uF aluminum capacitor
C2: 1uF ceramic capacitor

Output ripple and noise measured with 10uF aluminum capacitor and 1uF ceramic capacitor across output. A 20 MHz bandwidth oscilloscope is normally used for the measurement.

The conventional ground clip on an oscilloscope probe should never be used in this kind of measurement. This clip, when placed in a field of radiated high frequency energy, acts as an antenna or inductive pickup loop, creating an extraneous voltage that is not part of the output noise of the converter.



Another method is shown in below, in case of coaxial-cable/BNC is not available. The noise pickup is eliminated by pressing scope probe ground ring directly against the -Vout terminal while the tip contacts the +Vout terminal. This makes the shortest possible connection across the output terminals.





#### 8. Thermal Design

#### 8.1 Operating Temperature Range

The CRT60W12 series converters can be operated within a wide case temperature range of -40°C to 95°C. Consideration must be given to the derating curves when ascertaining maximum power that can be drawn from the converter. The maximum power drawn from chassis mount models is influenced by usual factors, such as:

- Input voltage range
- · Output load current
- · Forced air or natural convection
- Baseplate

#### 8.2 Convection Requirements for Cooling

To predict the approximate cooling needed for the chassis mount module, refer to the power derating curves in **section 9.4**. These derating curves are approximations of the ambient temperatures and airflows required to keep the power module temperature below its maximum rating. Once the module is assembled in the actual system, the module's case plate temperature should be monitored to ensure it does not exceed 95°C as measured at the center of the top of the case (thus verifying proper cooling).

#### 8.3 Thermal Considerations

The power module operates in a variety of thermal environments; however, sufficient cooling should be provided to help ensure reliable operation of the unit. Heat is removed by conduction, convection, and radiation to the surrounding environment. The example is presented in **section 8.4**. The power output of the module should not be allowed to exceed rated power (Vo\_set x Io\_max.).

#### 8.4 Power Derating

The operating case temperature range of CRT60W12 series is -40°C to +95°C. When operating the CRT60W12 series, proper derating or cooling is needed. The maximum case temperature under any operating condition should not exceed 95°C.

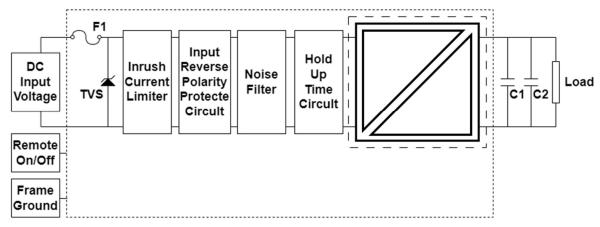


### 9. Safety & EMC

#### 9.1 Input Fusing and Safety Considerations

The CRT60W12 series converters are equipped with an internal 8A time-delay fuse across all models. For optimal system safety and protection, it is recommended that the maximum current from the external circuit does not exceed 26.67A.

In addition, the CRT60W12 series features a transient voltage suppressor (TVS) diode to safeguard the unit against surge or spike voltages, as shown in the diagram.



CRT60W12-72SXX

#### 9.2 EMC Considerations

The CRT60W12 series converters are equipped with a built-in EMI filter and safety capacitors to ensure compliance with electromagnetic interference standards.

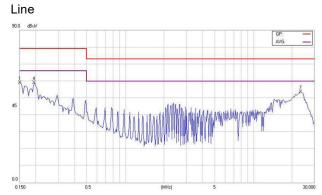
EMI Test standard: EN 55032 Class A/EN 50121-3-2 Conducted & Radiated Emission

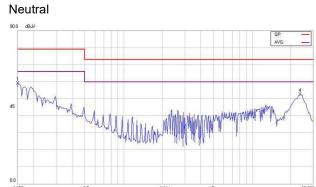
Test Condition: Input Voltage: 48Vdc, Output Load: Full Load/Input Voltage: 110Vdc, Output Load: Full Load



### Input Conducted Emission (EN 55032):

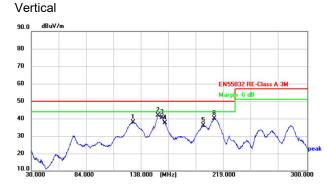
#### CRT60W12-72S24



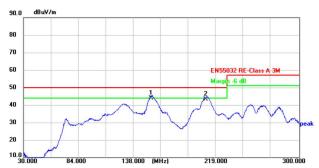


#### Radiated Emission (EN 55032):

#### CRT60W12-72S24

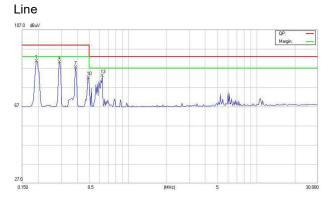




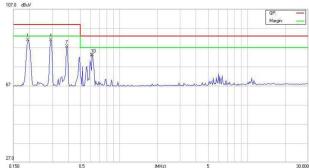


#### Input Conducted Emission (EN 50121-3-2):

#### CRT60W12-72S24



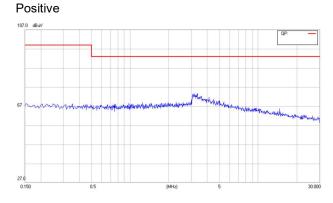
#### Neutral



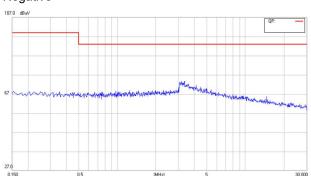


#### **Output Conducted Emission (EN 50121-3-2):**

#### CRT60W12-72S24



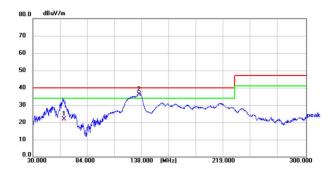
#### Negative



#### Radiated Emission (EN 50121-3-2):

#### CRT60W12-72S24

#### Vertical



#### Horizontal



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