

ISOLATED DC-DC CONVERTER CHB75 SERIES APPLICATION NOTE



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1. Introduction

The CHB75 series offers 49.5-75 watts of output power with high power density in an industry standard half-brick package. The CHB75 series has wide (2:1) input voltage ranges of 9-18VDC, 18-36VDC, 36-75VDC and provides a precisely regulated output. This series has features such as high efficiency, 1500VDC isolation and a case operating temperature range of -40°C to 100°C. The modules are fully protected against input UVLO (under voltage lock out), output short circuit, output over voltage and over temperature conditions. Furthermore, the standard control functions include remote on/off and output voltage trimming. All models are highly suited to telecommunications, distributed power architectures, battery operated equipment, industrial, and mobile equipment applications.

2. DC-DC Converter Features

- 49.5-75W Isolated Output
- Efficiency to 89%
- 300/400KHz Switching Frequency
- 2:1 Wide Input Range
- · Regulated Outputs
- Continuous Short Circuit Protection
- Five-Sided Metal Case
- Half-Brick Size Meets Industrial Standard
- Safety Meets UL60950-1, EN60950-1 and IEC60950-1
- UL60950-1 Approval

3. Electrical Block Diagram

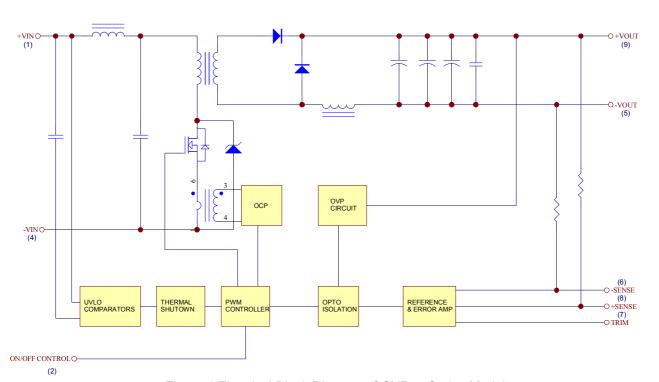


Figure 1 Electrical Block Diagram of CHB75 Series Module



4. Technical Specifications

(All specifications are typical at nominal input, full load at 25°C unless otherwise noted.)

ABSOLUTE MAXIMUM RATINGS

PARAMETER	NOTES and CONDITIONS	Device	Min.	Typical	Max.	Units
Input Voltage						
		12SXX	-0.3		18	
Continuous		24SXX	-0.3		36	V_{dc}
		48SXX	-0.3		75	
		12SXX			25	
Transient	100ms	24SXX			50	V_{dc}
		48SXX			100	
Operating Case Temperature		All	-40		100	°C
Storage Temperature		All	-40		105	°C
Isolation Voltage	1 minute; input/output, input/case, output/case	All	1500			V_{dc}

INPUT CHARACTERISTICS

PARAMETER	NOTES and CONDITIONS	Device	Min.	Typical	Max.	Units
		12SXX	9	12	18	
Operating Input Voltage		24SXX	18	24	36	V_{dc}
		48SXX	36	48	75	
Input Under Voltage Lockout						
		12SXX		8.8		
Turn-On Voltage Threshold		24SXX		17		V_{dc}
		48SXX		34		
		12SXX		8		
Turn-Off Voltage Threshold		24SXX		16		V_{dc}
		48SXX		32.5		
	100% Load, V _{in} =9V	12SXX		10		
Maximum Input Current	100% Load, V _{in} =18V	24SXX		5		Α
	100% Load, V _{in} =36V	48SXX		2.5		
No-Load Input Current		All		50		mA
Inrush Current (I ² t)		All			TBD	A ² s
Input Reflected Ripple Current	P-P thru 12uH inductor, 5Hz to 20MHz	All		TBD		mA

OUTPUT CHARACTERISTICS

PARAMETER	NOTES and CONDITIONS	Device	Min.	Typical	Max.	Units
		Vo= 3.3V	3.267	3.3	3.333	
		Vo=5.0V	4.95	5	5.05	
Output Voltage Set Point	V_{in} =Nominal V_{in} , $I_o = I_{o_max}$, Tc =25°C	Vo=12V	11.88	12	12.12	V_{dc}
		Vo= 15V	14.85	15	15.15	
		Vo=24V	23.76	24	24.24	



PARAMETER	NOTES and CONDITIONS	Device	Min.	Typical	Max.	Units
Output Voltage Regulation						
Load Regulation	I _o =I _{o_min} to I _{o_max}	All			±0.2	%
Line Regulation	V _{in} =low line to high line	All			±0.2	%
Temperature Coefficient	T _C =-40°C to 100°C	All			±0.03	%/°C
Output Voltage Ripple and Noise						
		Vo= 3.3&5.0V			75	
Peak-to-Peak	5Hz to 20MHz bandwidth, Full load 10uF tantalum and 1.0uF ceramic capacitors	Vo=12&15V			100	mV
		Vo=24V			240	
RMS	5HZ to ZUMHZ bandwidth, Full load, Tuur	Vo= 3.3&5.0V			20	
		Vo=12&15V			30	mV
		Vo=24V			100	
		Vo= 3.3V	0		15	
		Vo=5.0V	0		15	
Operating Output Current Range		Vo=12V	0		6.25	Α
		Vo=15V	0		5	
		Vo=24V	0		3.13	
Output DC Current Limit Inception	Output Voltage=90% Nominal Output Voltage	All	110		150	%
		Vo= 3.3V	0		10000	
		Vo=5.0V	0		10000	
Maximum Output Capacitance	Full load (resistive)	Vo=12V	0		10000	uF
		Vo=15V	0		4000	
		Vo=24V	0		2000	

DYNAMIC CHARACTERISTICS

PARAMETER	NOTES and CONDITIONS	Device	Min.	Typical	Max.	Units
Output Voltage Current Transient						
Step Change in Output Current	75% to 100% of I_{o_max}	All			±5	%
Setting Time (within 1% Vout nominal)	d _i /d _t =0.1A/us	All			500	us
Turn-On Delay and Rise Time						
		12SXX		2		
Turn-On Delay Time, From Input	V_{in_min} to 10% V_{o_set}	24SXX		2		ms
		48SXX		16		
Output Voltage Rise Time	10%V _{o_set} to 90% _{Vo_set}	All		3		ms

EFFICIENCY

PARAMETER	NOTES and CONDITIONS	Device	Min.	Typical	Max.	Units
		12S33		78		
		12S05		83		
100% Load	V _{in} =Nominal V _{in}	12S12		87		%
		12S15		86		
		12S24		87		



PARAMETER	NOTES and CONDITIONS	Device	Min.	Typical	Max.	Units
		24S33		80		
		24S05		84		
		24S12		88		
		24S15		88		
100% Load	V _{in} =Nominal V _{in}	24S24		88		%
100 % Load	V _{in} -ivolitiliai V _{in}	48S33		81		/0
		48S05		84		
		48S12		89		
		48S15		88		
		48S24		89		

ISOLATION CHARACTERISTICS

PARAMETER	NOTES and CONDITIONS	Device	Min.	Typical	Max.	Units
Isolation Voltage	1 minute; input/output, input/case, output/case	All			1500	V_{dc}
Isolation Resistance		All	10			ΜΩ
Isolation Capacitance		All		1000		pF

FEATURE CHARACTERISTICS

PARAMETER	NOTES and CONDITIONS	Device	Min.	Typical	Max.	Units
		12SXX		400		
Switching Frequency		24SXX		400		KHz
		48SXX		300		
On/Off Control, Positive Remote O	n/Off logic					
Logic Low (Module Off)	V _{on/off} at I _{on/off} =1.0mA (Open Collector Circuit Drive Only)	All	0		0.8	V
Logic High (Module On)	V _{on/off} at I _{on/off} =0.0uA	All		Open Circuit		V
On/Off Control, Negative Remote C	Dn/Off logic					
Logic High (Module Off)	V _{on/off} at I _{on/off} =0.0uA	All		Open Circuit		V
Logic Low (Module On)	V _{on/off} at I _{on/off} =1.0mA	All	0		0.8	V
Off Converter Input Current	Shutdown input idle current	All			10	mA
Output Voltage Trim Range	P _{out} =max rated power	All	-10		+10	%
Output Over Voltage Protection	Zener or TVS Clamp	All	115	125	140	%
Over Temperature Protection	Shutdown Case Temperature	All		100		°C
Over-Temperature Protection	Restart threshold Case Temperature	All		70		°C

GENERAL SPECIFICATIONS

PARAMETER	NOTES and CONDITIONS	Device	Min.	Typical	Max.	Units
MTBF	I_o =100% of I_{o_max} ; T_a =25°C per MIL-HDBK-217F	All		1000		K hours
Weight		All		92		grams



5. Main Features and Functions

5.1 Operating Temperature Range

The CHB75 series converters can be operated within a wide case temperature range of -40°C to 100°C. Consideration must be given to the derating curves when ascertaining maximum power that can be drawn from the converter. The maximum power drawn from half brick models is influenced by usual factors, such as:

- Input voltage range
- Output load current
- · Forced air or natural convection

5.2 Output Voltage Adjustment

Section 6.8 describes in detail how to trim the output voltage with respect to its set point. The output voltage on all models is adjustable within the range of +10% to -10%.

5.3 Over Current Protection

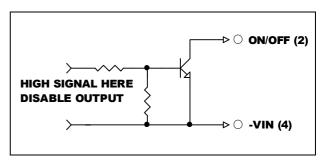
All models have internal over current and continuous short circuit protection. The unit operates normally once the fault condition is removed. At the point of current limit inception, the output voltage of converter will be going down into current limit and power fold-back protection.

5.4 Output Over Voltage Protection

The output over voltage protection consists of an zener diode or TVS. If more accurate output over voltage protection is required, an external circuit can be used via the remote on/off pin.

5.6 Remote On/Off

The CHB75 series allows the user to switch the module on and off electronically with the remote on/off feature. All models are available in "positive logic" and "negative logic" (optional) versions. The converter turns on if the remote on/off pin is open circuit. Setting the pin low (0 to <0.8Vdc) will turn the converter off (open collector circuit only). The signal level of the remote on/off input is defined with respect to ground. If not using the remote on/off pin, leave the pin open (converter will be on). Models with part number suffix "N" are the "negative logic" remote on/off version. The unit turns off if the remote on/off pin is open circuit. The converter turns on if the on/off pin input is low (0 to <0.8Vdc). Note that the converter is off by default.



5.7 UVLO (Under Voltage Lock Out)

Input under voltage lockout is standard on the CHB75 unit. The unit will shut down when the input voltage drops below a threshold, and the unit will operate when the input voltage goes above the upper threshold.

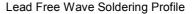
5.8 Over Temperature Protection

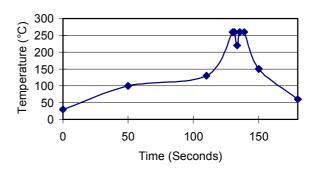
These modules have an over temperature protection circuit to safeguard against thermal damage. The module shuts down and latches off when the maximum case reference temperature is exceeded. The module will restart when the case temperature falls below restart threshold.

6. Applications

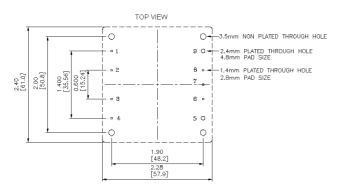
6.1 Recommended Layout, PCB Footprint and Soldering Information

The system designer or end user must ensure that metal and other components in the vicinity of the converter meet the spacing requirements for which the system is approved. Low resistance and inductance PCB layout traces are the norm and should be used where possible. Due consideration must also be given to proper low impedance tracks between power module, input and output grounds. The recommended soldering profile and PCB layout are shown below.









6.2 Convection Requirements for Cooling

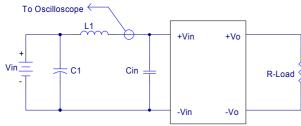
To predict the approximate cooling needed for the half brick module, refer to the power derating curves in section 6.4. These derating curves are approximations of the ambient temperatures and airflows required to keep the power module temperature below its maximum rating. Once the module is assembled in the actual system, the module's temperature should be monitored to ensure it does not exceed 100°C as measured at the center of the top of the case (thus verifying proper cooling).

6.3 Thermal Considerations

The power module operates in a variety of thermal environments; however, sufficient cooling should be provided to help ensure reliable operation of the unit. Heat is removed by conduction, convection, and radiation to the surrounding environment. The example is presented in section 6.4. The power output of the module should not be allowed to exceed rated power ($V_{o \text{ set}} \times I_{o \text{ max}}$).

6.4 Input Capacitance at the Power Module

The converters must be connected to low AC source impedance. To avoid problems with loop stability source inductance should be low. Also, the input capacitors (Cin) should be placed close to the converter input pins to decouple distribution inductance. However, the external input capacitors are chosen for suitable ripple handling capability. Low ESR capacitors are good choice. Circuit as shown as below represents typical measurement methods for reflected ripple current. C1 and L1 simulate a typical DC source impedance. The input reflected-ripple current is measured by current probe to oscilloscope with a simulated source Inductance (L1).



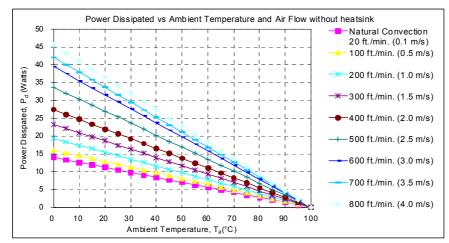
L1: TBD C1: TBD Cin: TBD

Input Reflected-Ripple Test Setup



6.5 Power Derating

The operating case temperature range of CHB75 series is -40°C to +100°C. When operating the CHB75 series, proper derating or cooling is needed. The maximum case temperature under any operating condition should not exceed 100°C.



TYPICAL R _{ca}
7.12°C/W
6.21°C/W
5.17°C/W
4.29°C/W
3.64°C/W
2.96°C/W
2.53°C/W
2.37°C/W
2.19°C/W

Example:

What is the minimum airflow necessary for a CHB75-48S12 operating at nominal line voltage, an output current of 6.25A, and a maximum ambient temperature of 40°C?

Solution:

Given:

Vin=48Vdc, Vo=12Vdc, Io=6.25A

Determine Power dissipation (Pd):

 $P_d = P_i - P_o = P_o (1 - \eta)/\eta$

 $P_d = 12 \times 6.25 \times (1-0.89)/0.89 = 9.27 Watts$

Determine airflow:

Given: $P_d = 9.27W$ and $T_a = 40$ °C

Check above Power Derating curve:

Minimum airflow= 100 ft./min.

Verify:

The maximum temperature rise

 \triangle T = Pd×Rca=9.27×6.21=57.57°C

The maximum case temperature

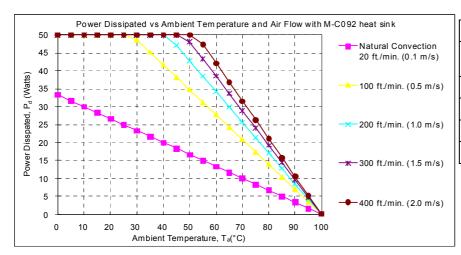
Tc=Ta+△T=97.57°C <100°C

Where:

The Rca is thermal resistance from case to ambience.

The Ta is ambient temperature and the Tc is case temperature.





TYPICAL R _{ca}
3°C/W
1.44°C/W
1.17°C/W
1.04°C/W
0.95°C/W

Example (with heatsink M-C092):

What is the minimum airflow necessary for a CHB75-48S12 operating at nominal line voltage, an output current of 6.25A, and a maximum ambient temperature of 60°C?

Solution:

Given:

 $Vin=48V_{dc}$, $Vo=12V_{dc}$, Io=6.25A

Determine Power dissipation (Pd):

 $P_d=P_i-P_o=P_o(1-\eta)/\eta$

P_d=12×6.25×(1-0.89)/0.89=9.27Watts

Determine airflow:

Given: P_d=9.27W and T_a=60°C

Check above Power de-rating curve:

P_d<13.3W, Natural Convection

Verify: Maximum temperature rise is △T = Pd × Rca=9.27×3=27.81°C

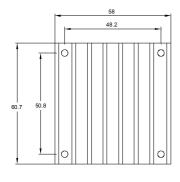
Maximum case temperature is $T_c=T_a+\triangle T=87.81^{\circ}C <100^{\circ}C$

Where: The Rca is thermal resistance from case to ambient environment.

 T_a is ambient temperature and T_c is case temperature.



6.6 Half Brick Heat Sinks:





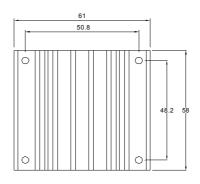
M-C308 (G6620400201) Longitudinal Heat Sink

Rca:

3.90°C/W (typ.), natural convection 1.74°C/W (typ.), at 100LFM 1.33°C/W (typ.), at 200LFM

1.12°C/W (typ.), at 300LFM

0.97°C/W (typ.), at 400LFM

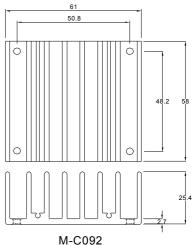




M-C091 M-C091 (G6610120402) Transverse Heat Sink

4.70°C/W (typ.), natural convection 2.89°C/W (typ.), at 100LFM 2.30°C/W (typ.), at 200LFM

1.88°C/W (typ.), at 300LFM 1.59°C/W (typ.), at 400LFM



M-C092 (G6610130402) Transverse Heat Sink

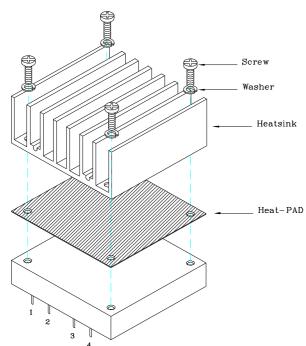
Rca:

3.00°C/W (typ.), natural convection

1.44°C/W (typ.), at 100LFM 1.17°C/W (typ.), at 200LFM

1.04°C/W (typ.), at 300LFM

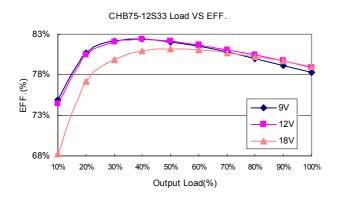
0.95°C/W (typ.), at 400LFM

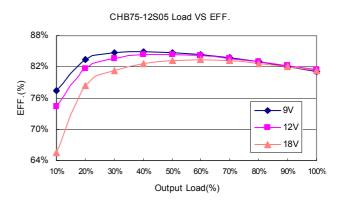


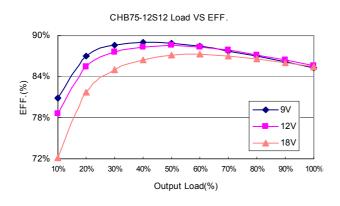
THERMAL PAD: SZ 56.9*60*0.25 mm (G6135041091) SCREW: SMP+SW M3*8L (G75A1300322)

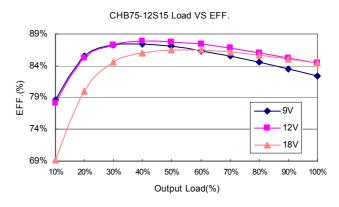


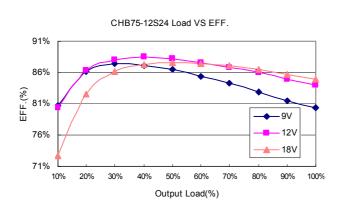
6.7 Efficiency VS. Load

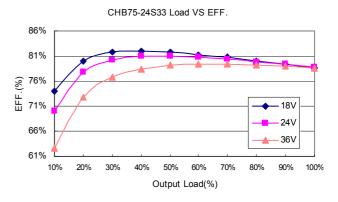




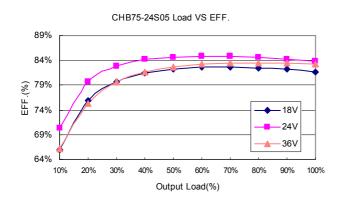


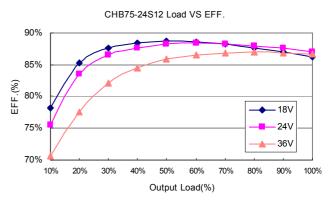


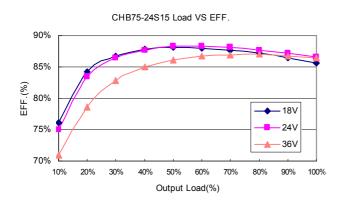


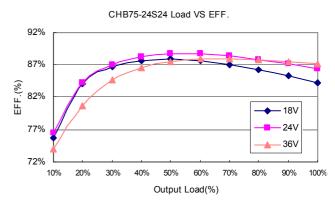


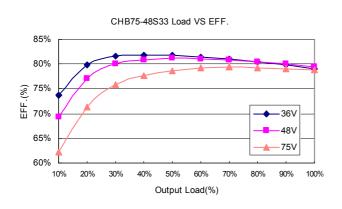


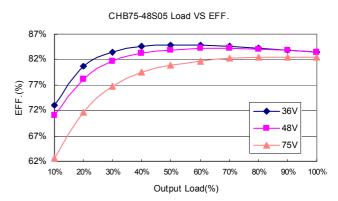




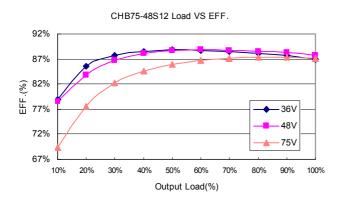


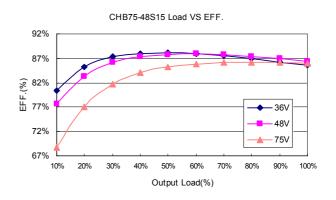


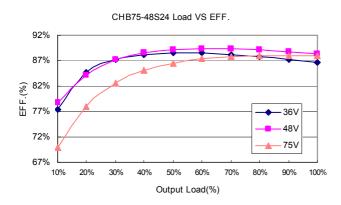














6.8 Test Set-Up

The basic test set-up to measure parameters such as efficiency, load regulation and voltage accuracy is shown below. When testing the modules under any transient conditions please ensure that the transient response of the source is sufficient to power the equipment under test. We can calculate:

- Efficiency
- Load regulation and line regulation.

The value of efficiency is defined as:

$$\eta = \frac{Vo \times Io}{Vin \times Iin} \times 100\%$$

Where:

 V_{o} is output voltage.

Io is output current.

Vin is input voltage.

I_{in} is input current.

The value of load regulation is defined as:

$$Load.reg = \frac{V_{FL} - V_{NL}}{V_{NL}} \times 100\%$$

Where:

V_{FL} is the output voltage at full load

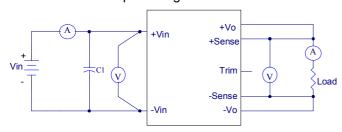
V_{NL} is the output voltage at no load

The value of line regulation is defined as:

$$Line.reg = \frac{V_{HL} - V_{LL}}{V_{LL}} \times 100\%$$

Where:

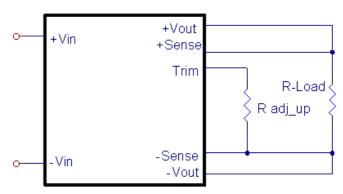
 V_{HL} is the output voltage of maximum input voltage at full load. V_{LL} is the output voltage of minimum input voltage at full load.



CHB75 Series Test Setup

6.9 Output Voltage Adjustment

In order to trim the voltage up or down, one needs to connect the trim resistor either between the trim pin and -Vo for trim-up or between trim pin and +Vo for trim-down. The output voltage trim range is $\pm 10\%$. This is shown:



Trim-up Voltage Setup

The value of R_{adi up} defined as:

$$R_{adj_up} = \frac{(R_1 - R_2 \times (V_o - V_o_nom))}{(V - V_o_nom)} (K\Omega)$$

(0 , 0 = 1011)											
Model Number	R1 (ΚΩ)	R2 (ΚΩ)									
CHB75-12S33											
CHB75-48S33	3.168	7.2									
CHB75-XXS33N											
CHB75-24S33	3.375	9									
CH75-XXS05(N)	5.8	8.25									
CHB75-XXS12(N)	19.656	13.304									
CHB75-XXS15(N)	25.474	14.76									
CHB75-12S24(N)	41.968	13.968									
CHB75-24S24(N)	42.215	16.923									
CHB75-48S24(N)	42.213	10.923									

Table of trim up resistor values

Where:

 $R_{adi\ up}$ is the external resistor in $K\Omega$.

V_{o nom} is the nominal output voltage.

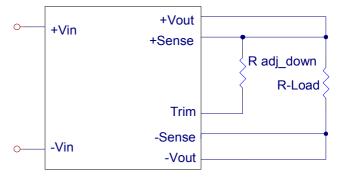
V_o is the desired output voltage.

R1, R2 are internal components and are defined in the table of trim resistor values

For example, to trim-up the output voltage of 5V module (CHB75-48S05) by 8% to 5.4V, R_{adj_up} is calculated as follows:

Vo – Vo_nom = 5.4 – 5.0 = 0.4V
R1 = 5.8 KΩ, R2 = 8.25 KΩ,

$$R_{adj_up} = \frac{5.8 - 8.25 \times 0.4}{0.4} = 6.25$$
 (ΚΩ)



Trim-down Voltage Setup



The value of R_{adj_down} defined as:

$$R_{adj_down} = \frac{R_1 - R_2 \times (V_{o_nom} - V_o)}{(V_{o_nom} - V_o)} (K\Omega)$$

Model Number	R1 (<u>K</u> Ω)	R2 (ΚΩ)
CHB75-XXS33(N)	6.18	15
CHB75-XXS05(N)	5.8	10.57
CHB75-XXS12(N)	86.45	60.1
CHB75-XXS15(N)	150	94
CHB75-XXS24(N)	430	130

Table of trim down resistor values

Where:

 $R_{adi\ down}$ is the external resistor in $K\Omega$.

 $V_{o\ nom}$ is the nominal output voltage.

V_o is the desired output voltage.

R1, R2 are internal components.

For example: to trim-down the output voltage of 5V module (CHB75-48S05) by 8% to 4.6V, R_{adj_down} is calculated as follows:

$$V_{o_nom} - V_o = 5.0 - 4.6 = 0.4 \text{ V}$$
R1 = 5.8 K Ω , R2 = 10.57 K Ω

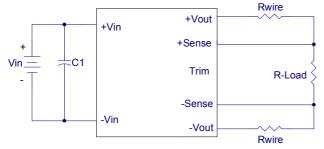
$$R_{adj_down} = \frac{5.8 - 10.57 \times 0.4}{0.4} = 3.93 \text{ (K}\Omega)$$

6.10 Output Remote Sensing

The CHB75 Series converter has the capability to remotely sense both lines of its output. This feature moves the effective output voltage regulation point from the output of the unit to the point of connection of the remote sense pins. This feature automatically adjusts the real output voltage of the CHB75 series in order to compensate for voltage drops in distribution and maintain a regulated voltage at the point of load. The remote-sense voltage range is:

 $[(+V_{out}) - (-V_{out})] - [(+Sense) - (-Sense)] \le 10\%$ of $V_{o_nominal}$ If the remote sense feature is not to be used, the sense pins should be connected locally. The +Sense pin should be connected to the +Vout pin at the module and the -Sense pin should be connected to the -Vout pin at the module.

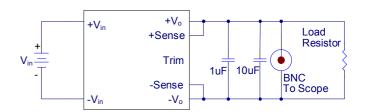
This is shown in the schematic below.



Note: Although the output voltage can be varied (increased or decreased) by both remote sense and trim, the maximum variation for the output voltage is the

larger of the two values not the sum of the values. The output power delivered by the module is defined as the voltage at the output terminals multiplied by the output current. Using remote sense and trim can cause the output voltage to increase and consequently increase the power output of the module if output current remains unchanged. Always ensure that the output power of the module remains at or below the maximum rated power. Also be aware that if $V_{o.set}$ is below nominal value, $P_{out.max}$ will also decrease accordingly because $I_{o.max}$ is an absolute limit. Thus, $P_{out.max} = V_{o.set}$ x $I_{o.max}$ is also an absolute limit.

6.11 Output Ripple and Noise



Output ripple and noise is measured with 1.0uF ceramic and 10uF solid tantalum capacitors across the output.

6.12 Output Capacitance

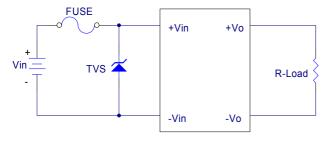
The CHB75 series converters provide unconditional stability with or without external capacitors. For good transient response, low ESR output capacitors should be located close to the point of load. PCB design emphasizes low resistance and inductance tracks in consideration of high current applications. Output capacitors with their associated ESR values have an impact on loop stability and bandwidth. Cincon's converters are designed to work with load capacitance to see technical specifications.



7. Safety & EMC

7.1 Input Fusing and Safety Considerations

The CHB75 series converters have no internal fuse. In order to achieve maximum safety and system protection, always use an input line fuse. We recommended a 12A fast acting fuse for 12Vin models, 6.3A for 24Vin models and 3A for 48Vin models. It is recommended that the circuit have a transient voltage suppressor diode (TVS) across the input terminal to protect the unit against surge or spike voltage and input reverse voltage (as shown).



7.2 EMC Considerations

Suggested Circuits for Conducted EMI CLASS A & CLASS B

(1) EMI and conducted noise meet EN55022 Class A specifications:

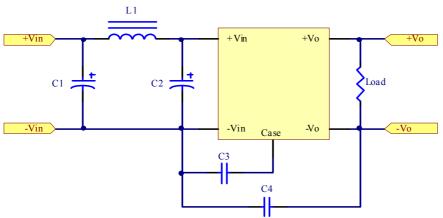


Figure1 Connection circuit for conducted EMI Class A testing

Model No.	C1	C2	C3	C4	L1
CHB75-12SXX	100uF/50V ESR < 0.17Ω	100uF/50V ESR < 0.17Ω	1000pF 1206	NC	1.66uH
CHB75-24SXX	100uF/50V ESR < 0.17Ω	100uF/50V ESR < 0.17Ω	1500pF 1206	1500pF 1206	1.66uH
CHB75-48SXX	100uF/100V ESR < 0.11Ω	100uF/100V ESR < 0.11Ω	1500pF 1206	1500pF 1206	1.66uH

Note: C1, C2 NIPPON CHEMI-CON KY series aluminum capacitors, C3, C4 is ceramic capacitors.



(2) EMI and conducted noise meet EN55022 Class B specifications:

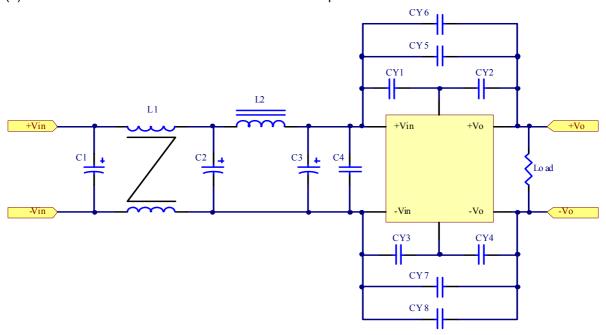
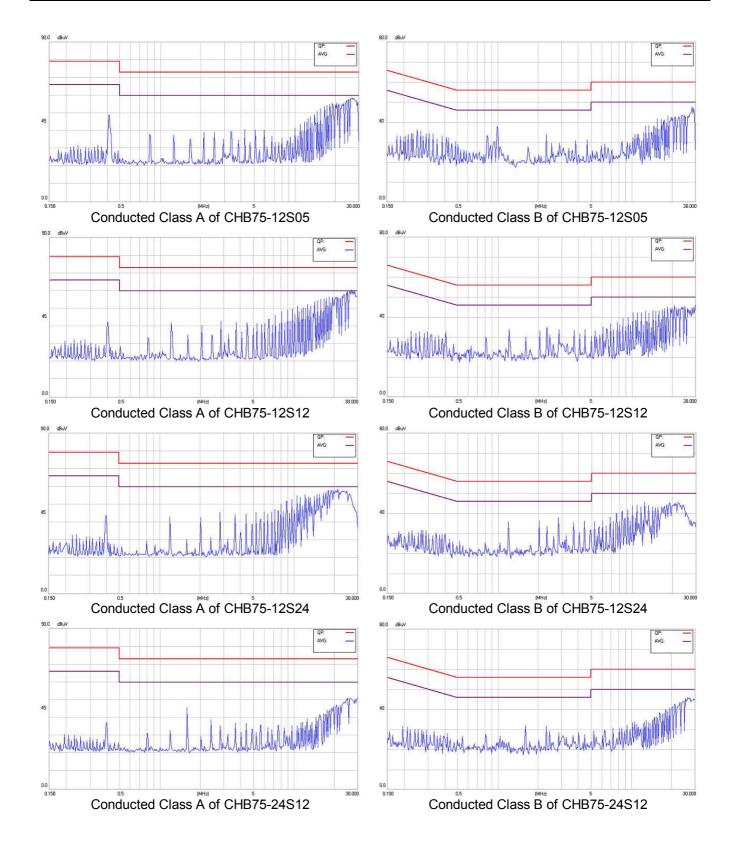


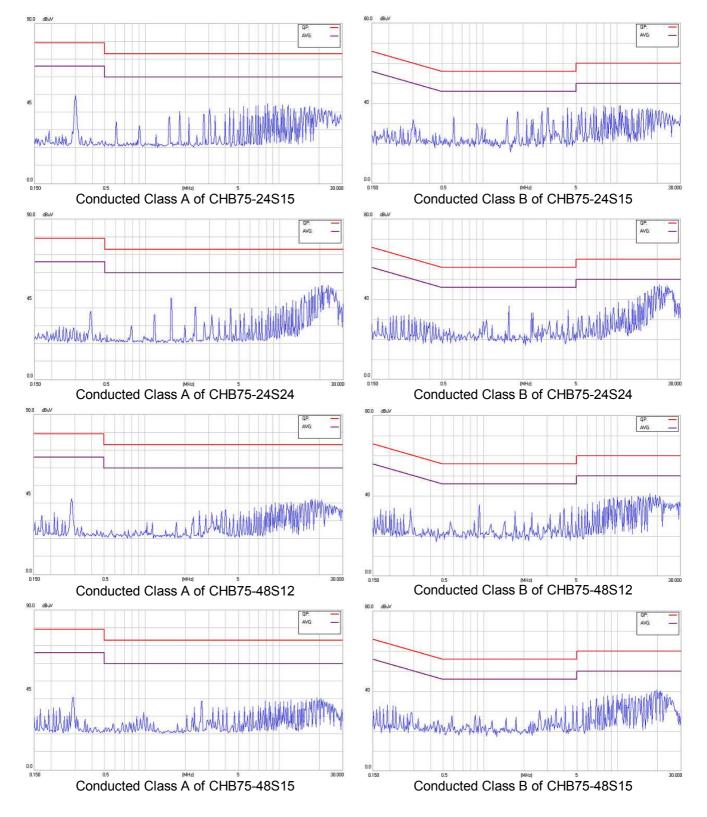
Figure2 Connection circuit for conducted EMI Class B testing

Model No.	C1	C2	C3	C4	CY1	CY2	CY5	CY6	CY3	CY4	CY7	CY8	L1	L2
CHB75-12SXX	100uF/50V ESR < 0.17Ω	100uF/50V ESR < 0.17Ω	100uF/50V ESR < 0.17Ω	NC	NC	NC	NC	NC	1500pF 1206	NC	1500pF 1206	NC	0.5mH	3.4uH
CHB75-24SXX	100uF/50V ESR < 0.17Ω	100uF/50V ESR < 0.17Ω	100uF/50V ESR < 0.17 Ω	NC	NC	NC	NC	NC	1500pF 1206	NC	1500pF 1206	NC	0.5mH	3.4uH
CHB75-48SXX	100uF/100V ESR < 0.11Ω	100uF/100V ESR < 0.11Ω	100uF/100V ESR < 0.11 Ω	NC	NC	NC	NC	NC	1500pF 1206	NC	1500pF 1206	NC	0.5mH	3.4uH

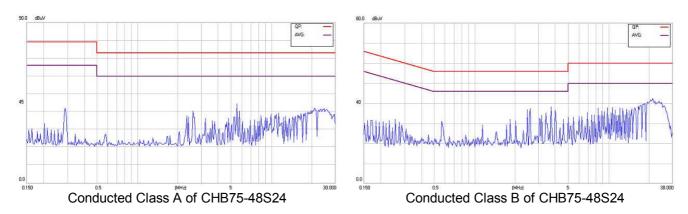














8. Part Number

Format: CHB75 - II O XX L Y

Parameter	Series	Nominal Input Voltage	Number of Outputs		Output Voltage			e On/Off ogic		Mounting Inserts				
Symbol	CHB75	II	(0		XX			L		Y (Option)			
					33:	3.3	Volts							
	CHB75	12: 12 Volts 24: 24 Volts 48: 48 Volts	S: Single		05:	05	Volts	None	. Desitive	one: Positive		Clear Mounting		
Value					12:	12	Volts	None: Positive N: Negative		-C:	Clear Mounting Insert (3.2mm DIA.)			
			48: 48 Volts			15:	15	Volts	iv. ivegative		iv. Negativ		iv. ivegative	
						24	Volts							

9. Mechanical Specifications

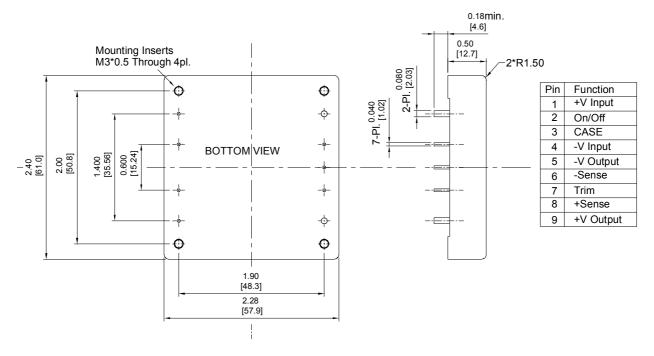
9.1 Mechanical Outline Diagrams

CASE HB

All Dimensions In Inches(mm)

Tolerances Inches: $X.XX = \pm 0.02$, $X.XXX = \pm 0.010$

Millimeters: X.X= ±0.5, X.XX=±0.25



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